



Adaptive Automation in Assembly
For BLUE collar workers satisfaction in Evolvable context



A4BLUE

SAE INTERNATIONAL

**AEROSPACE SYSTEMS AND
TECHNOLOGY CONFERENCE**



This project has received funding from European Union's Horizon 2020 research and innovation programme under grant agreement n° 723828

AR/VR Airbus uses case

Presented by

Xavier LAVILLE

AIRBUS Commercial Aircraft

Information Management

AR/VR architect & digitalisation



1. A4BLUE project
2. AR Airbus use case
3. AR, VR feedback overview



project

The A4Blue...

AIRBUS

... workpackage is lead by...

Laure PARIGOT

Contributor to ...



... as MR expert

START 2017

A4BLUE





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MANUFACTURING INDUSTRY



BLUE COLLARS

EVALUATE

DEVELOP



new generation of

Sustainable

Adaptive manufacturing **workplaces**

dealing with

evolving manufacturing

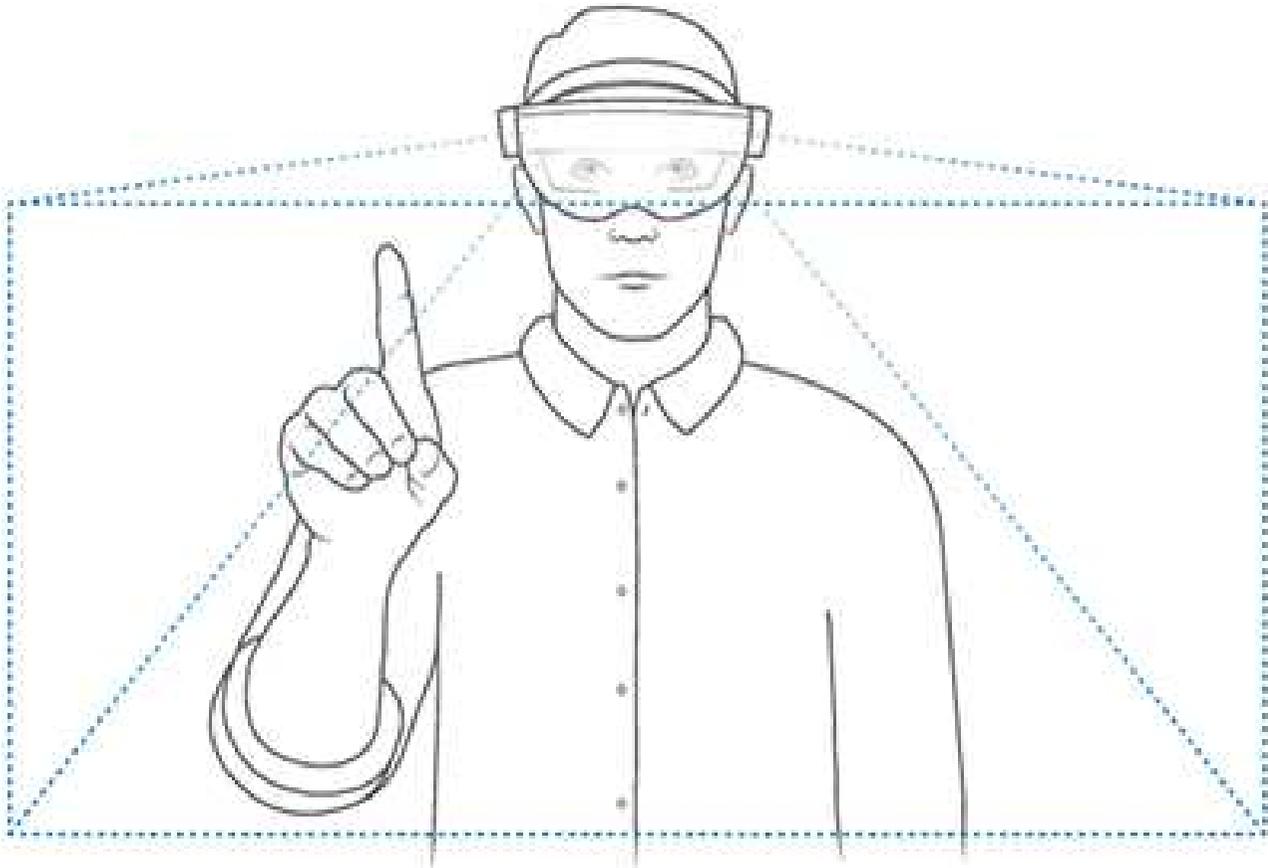
requirements



INTRODUCING

AUTOMATION

MECHANISMS



Interaction
human worker

Optimising
human variability

TECH nologies

HAWAII

New Post
+



Hotel Beach

Date Posted 10/24/2014



Life on the Island

Date Posted 10/18/2014



Hawaii Flowers



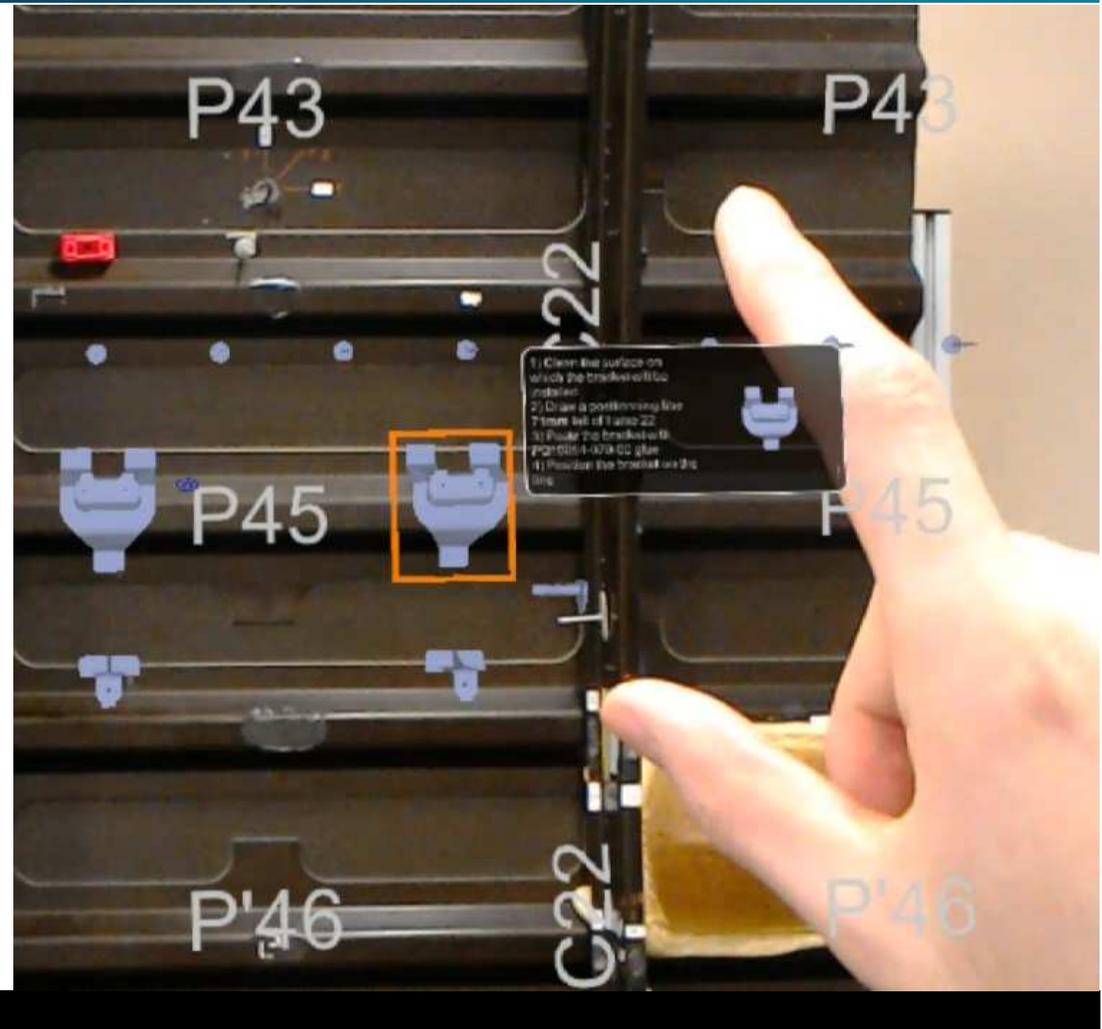
Over

Date



AUGMENTED REALITY

Experiment with AR
in an **industrial**
context
to **guide operators**
during assembly.





SmartTool & robot

connected
to a
framework

A4BLUE framework is

Adaptive **framework**

Interaction:

manufacturing systems
automation mechanisms
people
process
instructions
tooling, ...



A4BLUE framework is



Based on **Semantic** model

&

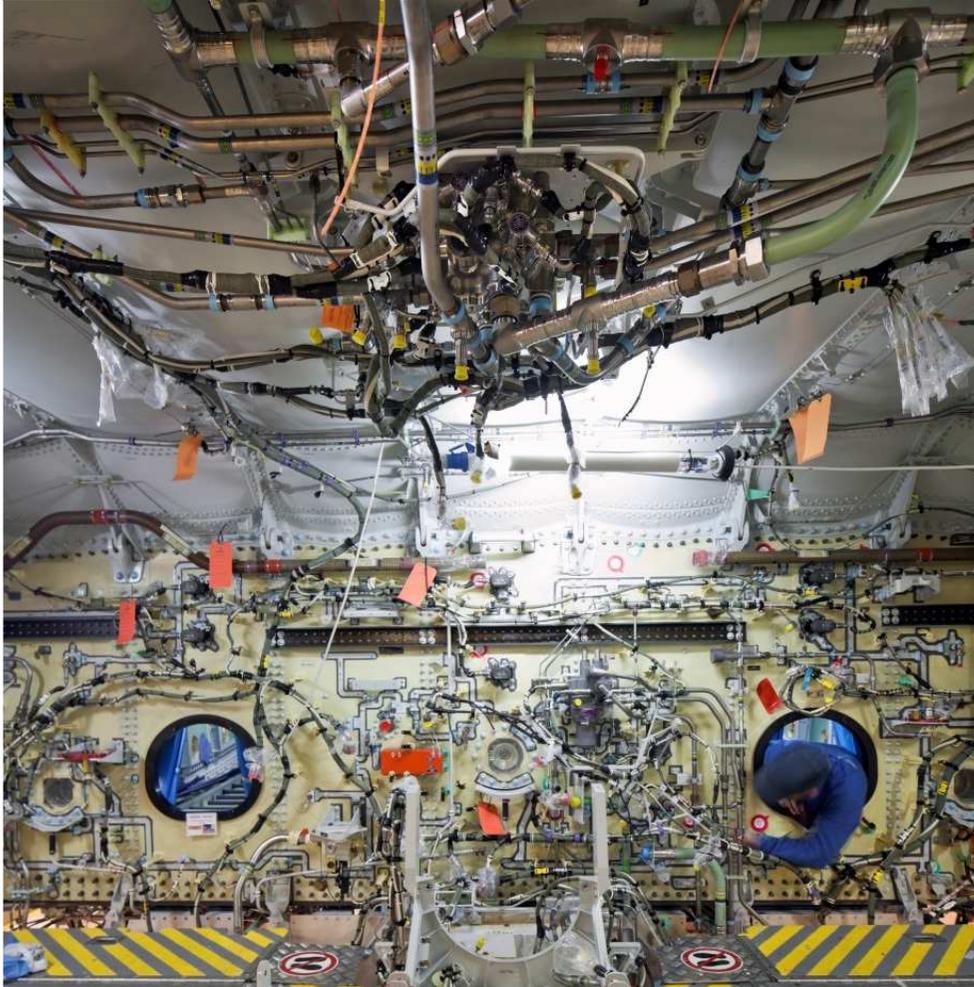
OPC-UA standard



Framework for a new agile **platform**

2

AR
AIRBUS
use case



TOPIC

HYDRAULIC

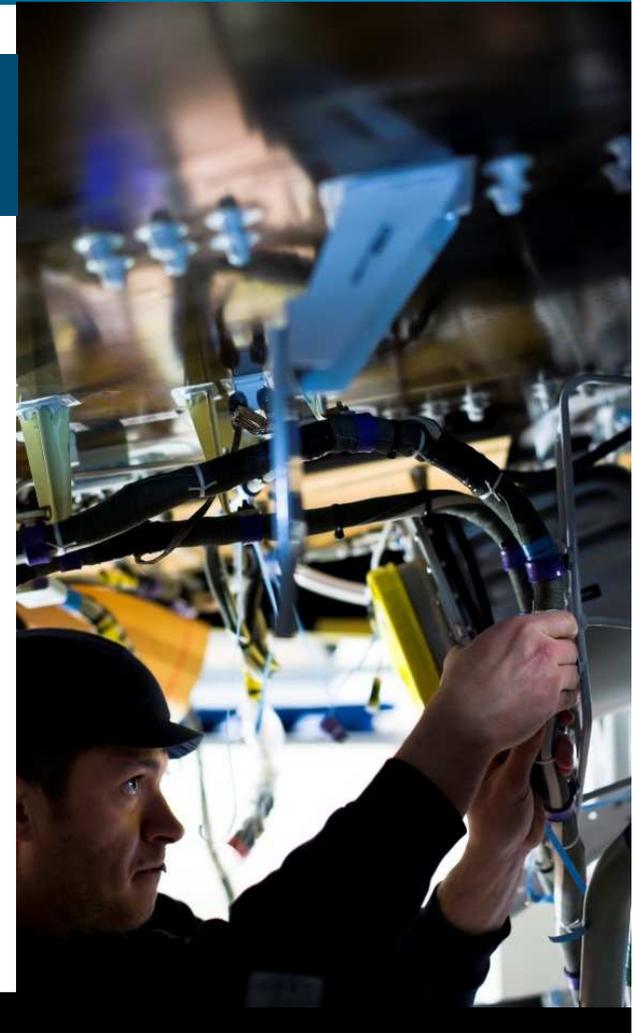
ASSEMBLY

AUTOMATION

x2 TORQUING

with

DYNASAM 4.0[®]



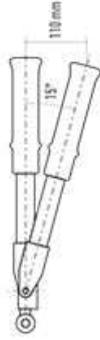
DYNASAM 4.0[®]



□ **PRÉCISION**
Mesure indépendante
de la position de la main.

□ **CONTRÔLE CONTINU**
De toutes les opérations
de serrage en temps réel.

□ **SERRAGE MAÎTRISÉ**
Grâce à la grande
cassure de 15°.



□ **COMPATIBLE**
Avec tous les embouts
dynamométriques
9x12mm.

□ **FONCTIONNALITES**
Gestion des gammes de serrage.
Compensation des longueurs d'embouts.

AIRBUS

A.R.

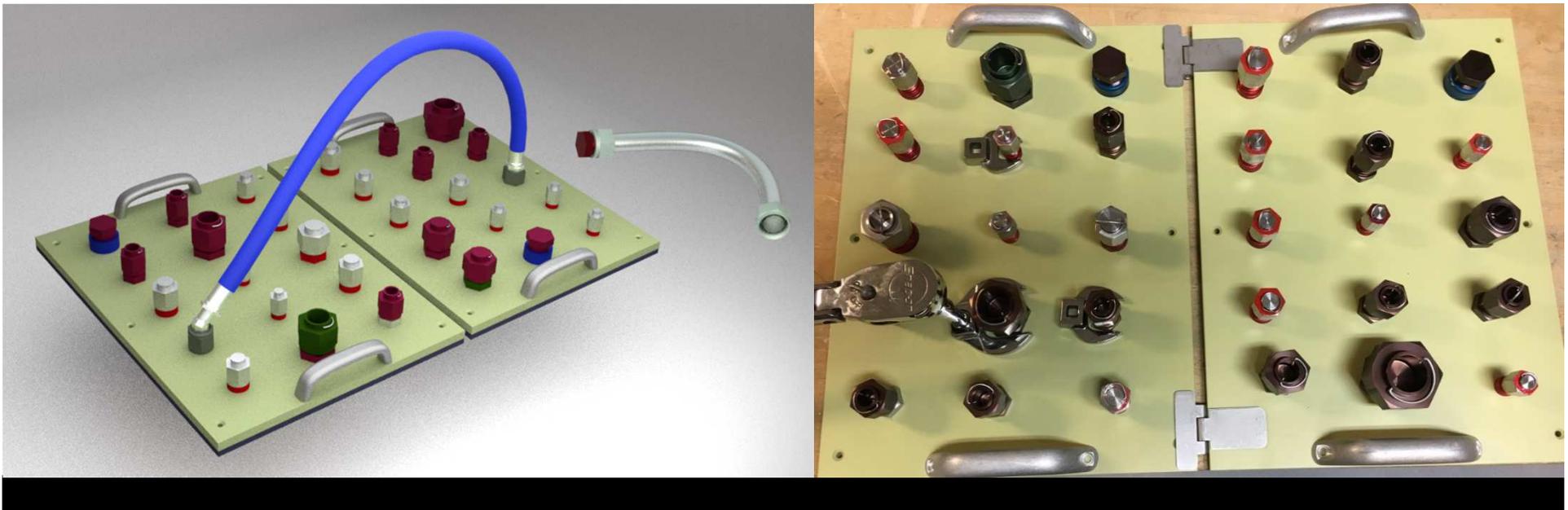


HANDS FREE

A.R. HEADSET

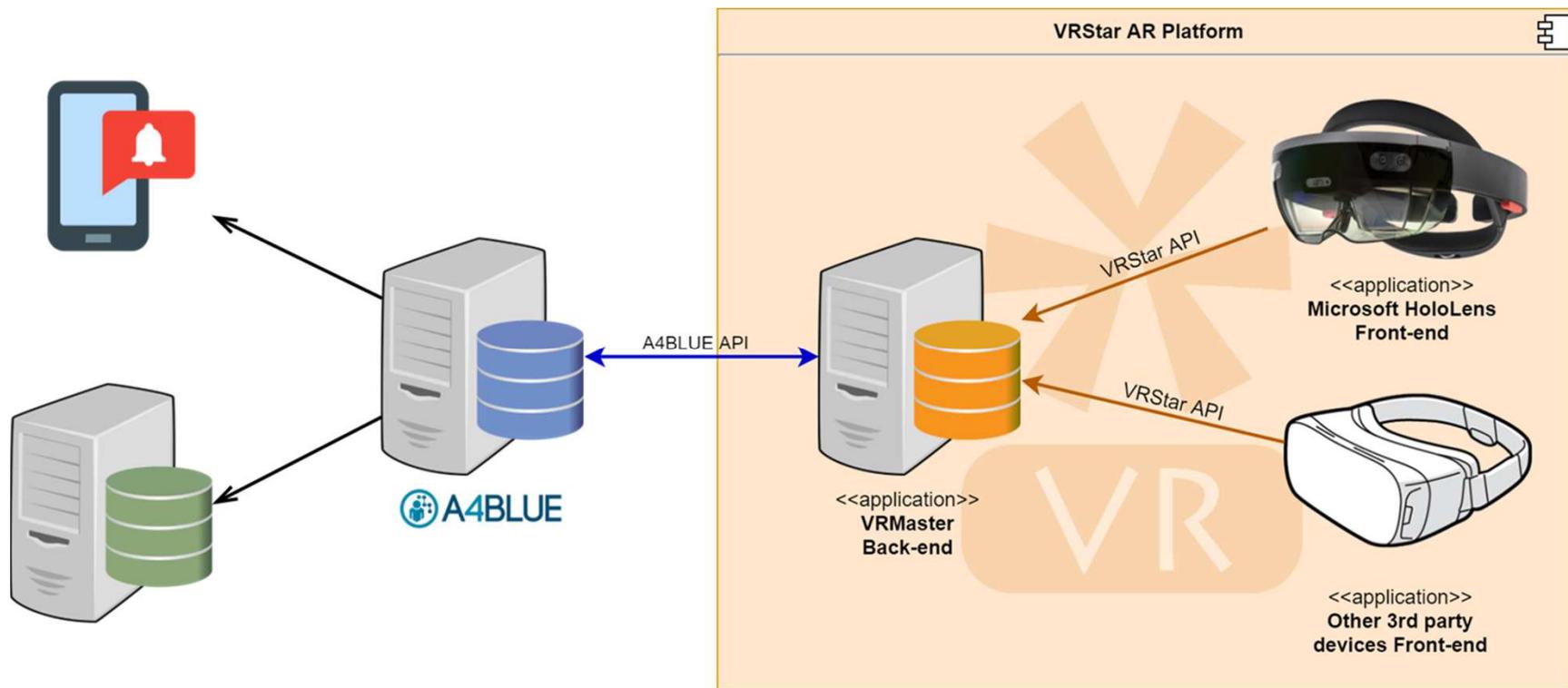


A mobile customisable tool to test AR & Smart tools





PLATFORM ARCHITECTURE



FRONT-END TECHNOLOGY STACK





AR & VR
Feedback
overview

STRATEGY



Make *or buy*

Integration, *Development*

PLM *suite target?*

Access *to data?*

ENTERTAINMENT REPUTATION

« **Are you** *serious ?* »

Mass market *to industry*

Find & define **uses cases**



HARDWARE MATURITY



FOV (*Target > 220°*)

Pixel/Deg (*Target > 30°*)

Depth of field

CPU/GPU

Plug & Play

Industrials norms

Autonomy (*uses case ?*)

Dock & Mobile front screen

Resistance & protections (*sound, shock, ...*)

Weight (*Target <300g on a head*) & **comfort**

CODING

UI *Interaction*

SDK *maturity*

OS harmonisation

Shape recognition *(3D shall not be always on top)*



FORMAT



Brep / Tesselate (.FBX /STEP242/GLTF2)

Repository **duplication**

Pipeline *conversion*

Meta data *encapsulation*

TRACKING MATURITY

Tracking accuracy (*Target: <1 mm*)

Initialisation process (*3D on reality*)

Marker less & geolocalisation

Impact on **manufacturing preparation?**

Tracking of the **smart tool**



NETWORK



Network *discrepancies*

Wireless reliability

Device **Management**

LDAP

IoT

IoT *agregator*

PLM *connector*

SmartTool *connector*



HARDWARE DISTRIBUTION



PC *like*

Smartphone *like*

Shoop floor **tool** *like*

...

THANK YOU

blab

o

is providing Virtual Reality

AIRBUS